

Course description:

Course name: Programming course for CNC lathes of the ABC series with Siemens Solutionline

Course no.: 10

Participants: Programmers and operators

Training goal:

- Manual programming of the machine with additional equipment.
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Course content:

- Channel structure
 - Program number key
 - Coordination
 - Changeover
 - Addresses and functions
 - Fundamentals of programming
 - Tool management
 - Preparatory functions
 - Contouring programming
 - R parameters
 - Program branches
 - Subprograms, cycles
 - C axis
 - Back-boring unit
 - Feeder
 - Programming examples
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Participation requirements:

- Sound knowledge in manual programming of 2- and 4-axis machines.
Acquired by attending a basic training course or through long practice.
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Course duration:

4.5 days - from Monday (9:00 am) to Friday (12:00 pm)

Course location:

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